

First Article / First Piece Inspection Record

Verifying the first part off a new setup before you run the lot

Part number	Part name	Revision
Job / work order	Lot / batch	Quantity
Machine / cell	Operator	Date
Drawing number	Drawing rev	Material

Dimensional Results

Char. #	Dimension / feature	Spec	Tolerance	Actual	Gauge used	Acc / Rej

Visual & Other Checks

Check	Requirement	Result	Check	Requirement	Result

Disposition: () Approved to run () Approved with conditions () Rejected — NCR # _____

Inspected by	Date	Approved by	Date
--------------	------	-------------	------

Why the first piece matters. The first part off a new setup is the one most likely to be wrong, and the cheapest one to catch. Run it, measure everything the print calls out, and get a second set of eyes on it before you make fifty more.

Record the gauge, not just the number. Six months from now, if there is a problem, the first question will be what you measured it with — and whether that gauge was in calibration on the day. A reading without a gauge ID is not traceable evidence.

Aerospace note. This is a shop-floor first-piece record, not an AS9102 First Article Inspection Report. If your customer requires AS9102, use their forms.